

Work Order ID 100205

April-19-13 11:36:46 AM

100205

Page 1

Item ID: DSI 9410-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Step Modification

Start Date: 4/19/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 5/03/13 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 13-04-19

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
DSI 9410	B

100 0.00

100

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP DSI 9410-011
CHG002

AS
16
-SS

13/04/12

MLJ 13-04-19

(2)

110 Pick Kit 0.00

110

Packaging

Memo

0.00

Packaging

120 QC4- 100% Inspect kits for completeness 0.00

120

QC

Quality Control

Memo

0.00

AS
16
9-SS

13/04/12

13-04-19

8

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Page 2

Item ID: DSI 9410-011

Accept

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Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP DSI 9410-011								
	Location: _____								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

2x 13-4-22

13/4/23

13-04-23

Picklist Print

April-19-13 11:36:50 AM

Page 1

Work Order ID: 100205

Parent Item: DSI 9410-011

Parent Item Name: Step Modification

100205

DSI 9410-011

Start Date: 4/19/13

Required Date: 5/03/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC
DD 10.03.03 verified by:EC
IPP rev:B as per dwg RevB

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-15A		Purchased	No			110	Each	373.0000	8	16	✓		
<p>*AN4-15A*</p> <p>Bolt</p>													

Location	Loc Qty	Loc Code
FP001	8	
122141	8	
GA	100	
120449	100	
ST357	1	
123900	1	
ST514	264	
123525	200	
124221	64	

AN960JD416	NAS1149D0463J	Purchased	No			110	Each	0.0000	16	32	✓		
<p>*AN960JD416*</p> <p>Washer</p>													
D2732-030		Manufactured	No			110	Each	147.0000	4	8	✓		
<p>*D2732-030*</p> <p>Rubber Cushion</p>													

Location	Loc Qty	Loc Code
FG	74	
83560	74	
ST415	73	
92772	2	
98629	71	

cut (4) at 3.00" per kit

→ Blk 2
verify

Picklist Print

April 19 13 11:36:50 AM

Page 2

Work Order ID: 100205

Parent Item: DSI 9410-011

Parent Item Name: Step Modification

100205

DSI 9410-011

Start Date: 4/19/13

Required Date: 5/03/13

Start Qty: 2.00

Required Qty: 2.00

D3595

Manufactured No

110 sf

553.4134 0.0833 0.1666

D3595 x 2' x 3' 0"

Rubber Cushion (per sq ft)

**

95564 4mcj JB

[Handwritten signature]

Location

Loc Qty

Loc Code

MAT052

253.4134

68954

42.5

84209

12.4134

94539

198.5

ST052

300

94539

300

(D3595-200-300) Cut(2) at 2.00" X 3.00" as per dwg
D3595 (per kit)

MS21042L4

Purchased

No

110

Each

1,427.000

8 16

**

13-04-19

[Handwritten signature]

Location

Loc Qty

Loc Code

FP001

318

122452

306

8182

12

ST518

1109

124231

1109

124231

DART SERVICE INSTRUCTION

TO AMEND DRAWING D350-591 REV. F

REF. CANADIAN STC: SH92-6

FAA STC: SH967NE

1304-19
100205MUS
COPY
STUDENT

TO IMPROVE THE FIT OF THE D350-591-311/-312 STEPS, IT IS ACCEPTABLE TO INSTALL THE DSI 9410-011 KIT. INSTALL THE D2732-030 CUSHION (AFT CROSSTUBE) AND D3595-200-300 CUSHION (FWD CROSSTUBE) AS SHOWN IN FIGURE 1 IN PLACE OF THE D2856-400-720 ABRASION STRIP CALLED OUT ON DRAWING D350-591 REV. F.

FOR CUSTOMERS WHO HAVE PREVIOUSLY INSTALLED D2856-400-720 ABRASION STRIPS REMOVE THE ABRASION STRIPS IN ACCORDANCE WITH ICA-D350-591. PRIOR TO INSTALLING THE DSI 9410-011 KIT.

DSI 9410-011 KITS WILL BE INCLUDED WITH D350-591-311/-312 STEPS AT CHANGE 002 AND SUBSEQUENT.

QTY -041	PART NUMBER	DESCRIPTION
X	DSI 9410-011	STEP MODIFICATION KIT
4	D2732-030	CUSHION
2	D3595-200-300	CUSHION
8	AN4-15A	BOLT
16	AN960JD416	WASHER
8	MS21042L4	NUT (OR MS21042-4)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 08.09.08
CERT. NO.: SH92-6
ISSUE NO.: 10

B	SHEET 1 DELETE REVISED P/L. (SEPERATE DSI KIT FROM MAIN KIT SEE NCR 08-082 FOR DETAILS)	AJS	08.09.08
A	NEW ISSUE	PH	08.03.27
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	J	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9410	SHEET 1 OF 2
APPROVED	MP	TITLE	SCALE
DE APPR.	HA	STEP MODIFICATION KIT	NTS
DATE	08.09.08	COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

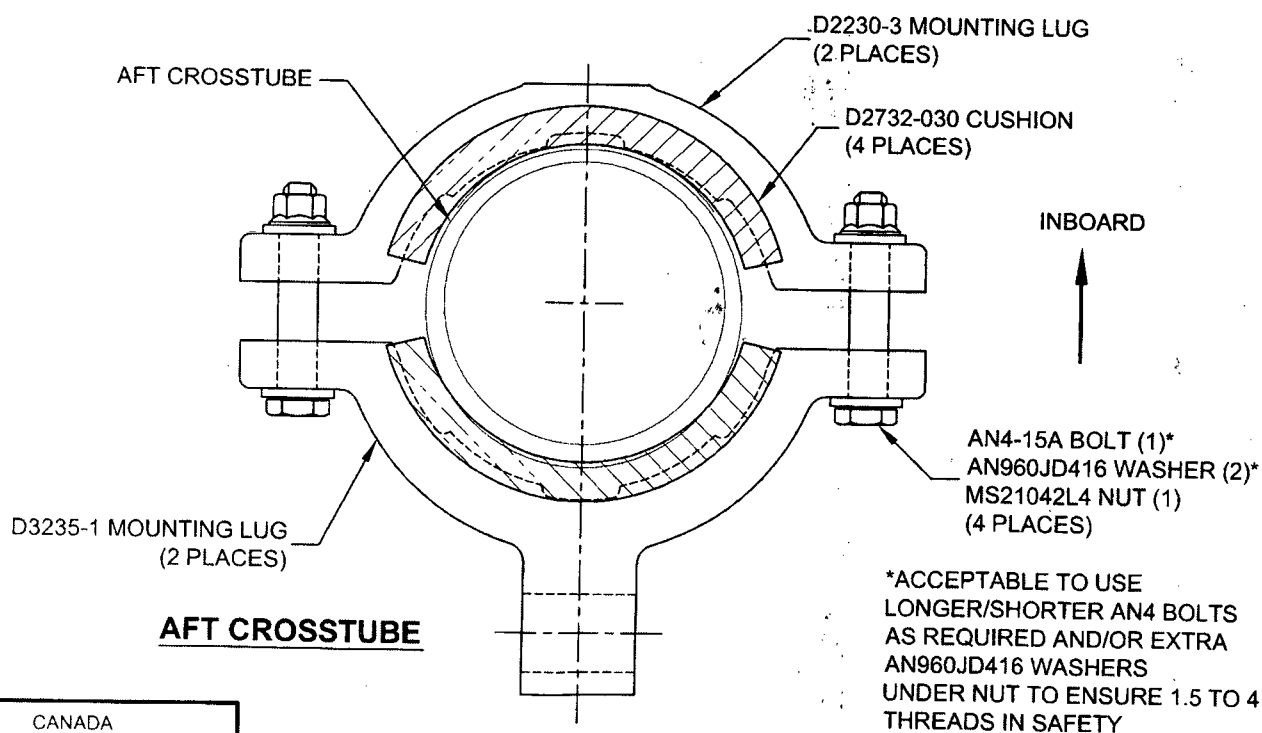
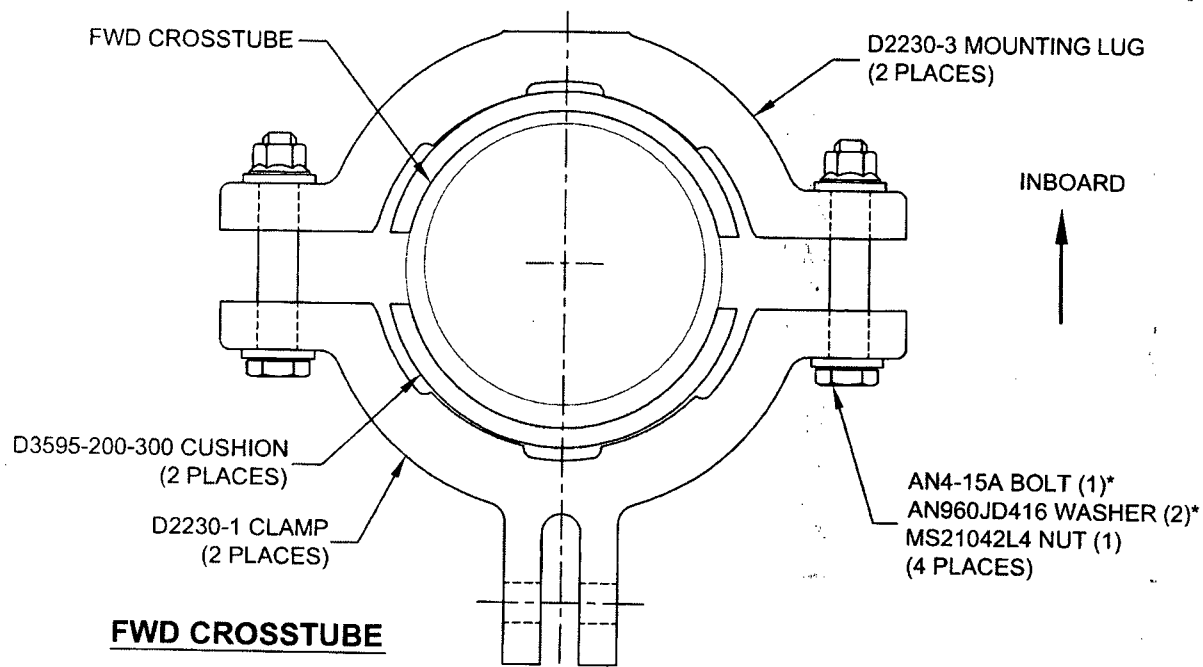


FIGURE 1 - CLAMP/CUSHION INSTALLATION

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.09.08
CERT. NO.: SH92-6
ISSUE NO.: 10

DESIGN	<i>ASIS</i>	DART AEROSPACE LTD	
DRAWN	<i>ASIS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9410	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	STEP MODIFICATION KIT	NTS
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DART SERVICE INSTRUCTION

TO AMEND DRAWING D350-591 REV. F

REF. CANADIAN STC: SH92-6

FAA STC: SH967NE

Ref only
S36122

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CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

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DRAWN	<i>AJS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9410	SHEET 1 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
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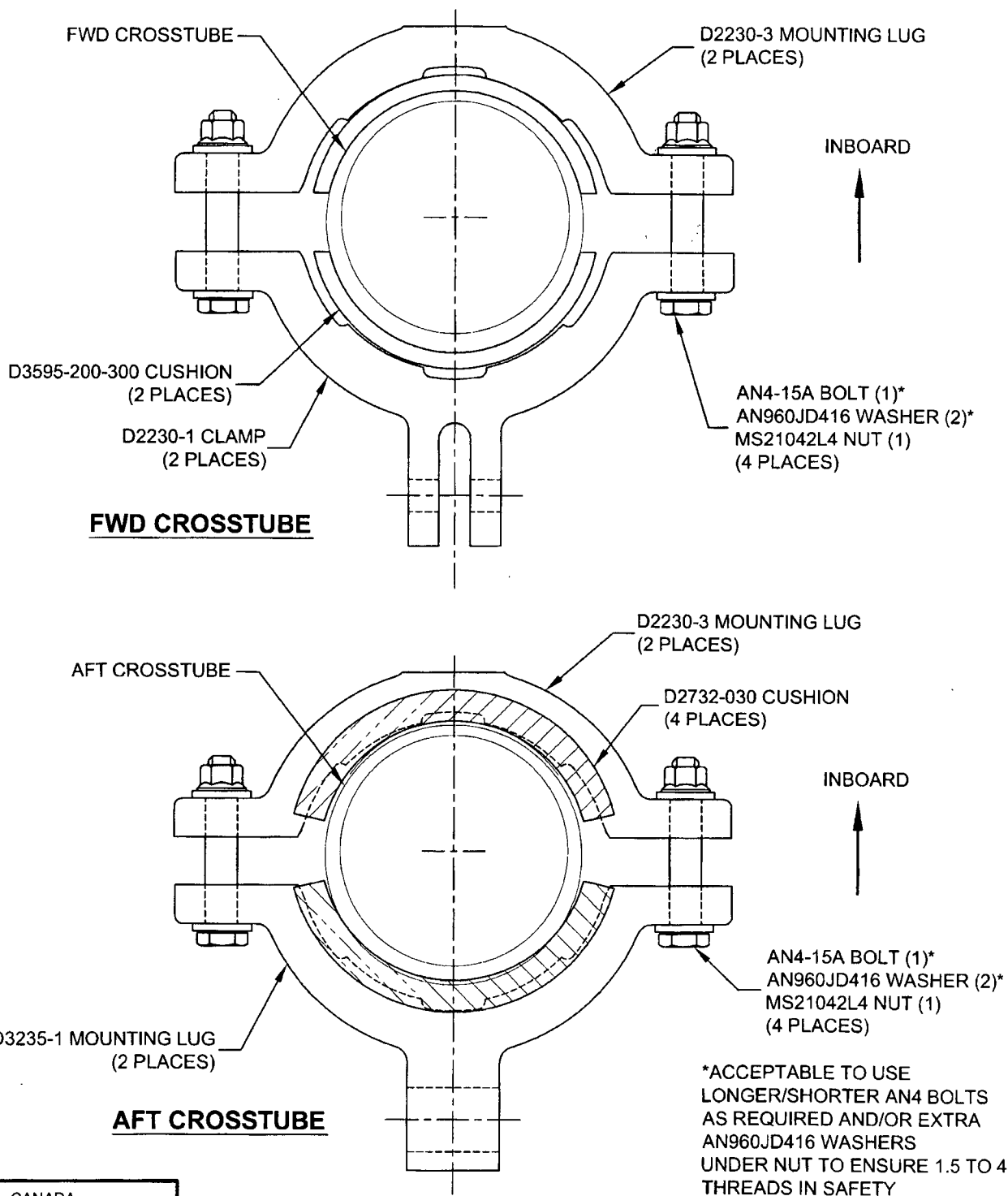


FIGURE 1 - CLAMP/CUSHION INSTALLATION

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED	
BY:	<i>[Signature]</i>
D. SHEPHERD (DE # 02)	
DATE:	08.09.08
CERT. NO.:	SH92-6
ISSUE NO.:	10

DESIGN	<i>AS</i>	DART AEROSPACE LTD	
DRAWN	<i>AS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9410	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	STEP MODIFICATION KIT	NTS
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